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Chevrolet 2007-2008 2500HD/3500HD Front Bumper Replacement Installation Instructions

- 1) Remove factory bumper and tow hooks. Discard all hardware **except** hardware used to secure tow hook. (*see figure 1*)
- 2) Install bracket with (2) $\frac{1}{2}$ " x $1 \frac{1}{2}$ " bolts provided. Ensure that welded nut faces up and through the truck frame . Moderately tighten at this time. (*see figure 2*)
- 3) Lift front bumper replacement over truck frame and rest bracket on it. Secure in place with (6) $\frac{1}{2}$ "x 5" bolts provided. Moderately tighten.



Figure 1



Figure 2

4) Ensure that bracket installed in step 2 is on top of tow hook brackets welded on front bumper. Adjust bumper and tighten bolts using 75 lbs of torque. (see figure 3)

5) Install tow hook through brackets on bumper using hardware retained from step 1. Adjust and tighten bolts using 75 lbs of torque. (see figure 4)

Installation Kit Provided:

- | | |
|----------------------------|-----------------------------|
| (1) Mounting Bracket Left | (6) 1/2" x 5" hex bolts |
| (1) Mounting Bracket Right | (4) 1/2" x 1 1/2" hex bolts |
| | (10) 1/2" flat washers |
| | (8) 1/2" hex nuts |

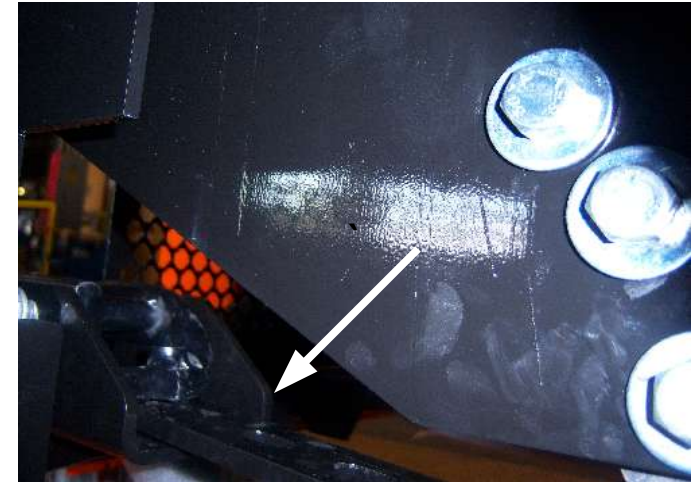


Figure 3

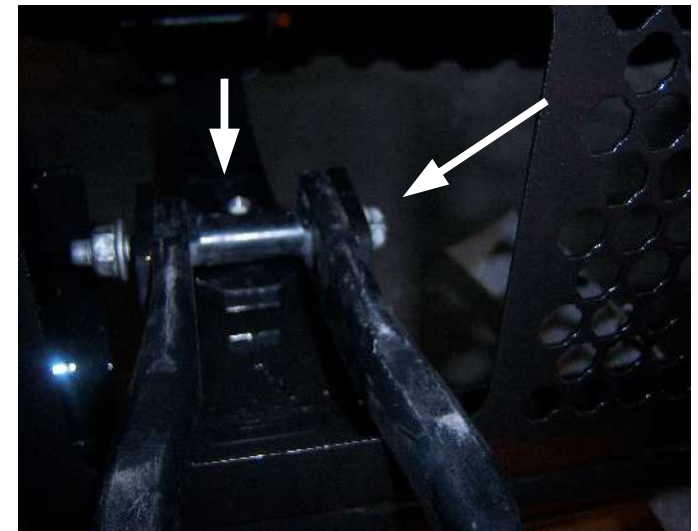


Figure 4